



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

601130

D4030-041
Job Sheet 171836



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/13/18	0.00	0.00	Start Up Stores/Pkg-1		18-2-28
100	Packaging	1 pcs		2/13/18	0.00	0.00	Packaging1-4		18-2-28
110	HandFinish	1 pcs		2/14/18	0.00	1.03	HandFinish4		18-2-28
120	QC	1 pcs		2/14/18	0.00	0.00	QC5		18-2-28
130	Packaging	1 pcs		2/14/18	0.00	0.00	Packaging3-2		18-2-28
140	QC21-SA	1 Ea		2/14/18	0.00	0.00	QC21		18-2-28

FEB 28 2018



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Container No: S046367



Part: D4030-041

Job No: 171836

Serial No/Batch: S046367

Revision:

Inspector:

Date: 02/28/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	

Job Allocations

Operation	Component Part	Re
90-Start up Operation	AN3-14A	4
	AN3-16A	2
	AN310-4	3
	AN310C4	2
	AN4-12	3
	AN5-17A	4
	D2530	1
	D2535	2
	D2537	2
	D3917-3	6
	D3953-17	2
	D3953-19	1
	D3953-21	1
	D3953-3	2
	D3953-7	2
	D3953-9	2
	D3969-3	1
	MS21042L3	6
	MS21042L5	4
	MS24665-151	3
	MS24665-300	2
	NAS1149C0432R	2
	NAS1149F0332P	8
	NAS1149F0432P	6
	NAS1149F0563P	4
110-HandFinish	D3913-041	1
	D3914-041	1

19382
 14737
 17389
 19390
 15694
 19409
 104107
 30181917 - 503582
 43588
 24412x1
 43539X1
 43461
 43461
 20956
 36671
 36720
 25028
 37094-1
 16880
 138401
 15697
 25742
 20603
 5084412
 5092769

Part Specifications

Specifications could not be



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Master Unit 001130

Tel (613) 632-5200

Containers on Master Unit 001130				
Serial No	Part No	Customer Part No	Status	Quantity
S044760	AN3-14A		Allocated	4
S044758	AN3-16A		Allocated	2
S044756	AN310-4		Allocated	3
S044754	AN310C4	AN310C4	Allocated	2
S044753	AN4-12		Allocated	3
S044751	AN5-17A		Allocated	4
S044750	D2535	D2535	Allocated	2
S044818	D2537	D2537	Allocated	2
S044749	D3917-3		Allocated	6
S024417	D3953-17		Allocated	1
S044748	D3953-17		Allocated	1
S044817	D3953-19		Allocated	1
S044816	D3953-21		Allocated	1
S044821	D3953-3	D3953-3	Allocated	2
S044747	D3953-7		Allocated	2
S044746	D3953-9		Allocated	2
S044745	D3969-3	D3969-3	Allocated	1
S044744	MS21042L3	MS21042L3	Allocated	6
S044742	MS21042L5	MS21042L5	Allocated	4
S044741	MS24665-151	MS24665-151	Allocated	3
S044740	MS24665-300		Allocated	2
S044739	NAS1149C0432R		Allocated	2
S044738	NAS1149F0332P		Allocated	8
S044737	NAS1149F0432P	NAS1149F0432P	Allocated	6
S044736	NAS1149F0563P		Allocated	4